



HADERA PAPER

Packaging Papers' Technical Specifications



FLEXIBILITY. QUALITY. INNOVATION. SUSTAINABILITY.

Hadera Paper group is proud to offer its satisfied customers high quality recycled paper for more than 60 years.

We invite you to be our partner and discover our innovative paper while enjoying our excellent service.

We offer high-quality recycled packaging paper and have grown globally through numerous and continuous innovations of our product lines with a steady focus on sustainable manufacturing.

Our primary goal is to satisfy our clients with high-quality products and a peerless professionalism that ensure compliance with international standards.

We guide our future growth by investing in **advanced technologies** and new talents that meet our customer's exigencies.

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HADERA TEST LINER 1

code 8202



	UNIT						
NOMINAL BASIS WEIGHT	GSM (+/-4%)	90	100*	110	130	150*	165*
SCT - CD	KN/M	1.7	1.8	2.1	2.3	2.5	2.7
SCT- MINIMUM	KN/M	1.5	1.8	1.9	2.1	2.3	2.5
BURST	kPA	230	240	250	270	290	300
BURST- MINIMUM	kPA	180	190	200	220	240	250
COBB TOP - 60	g/m	Min - 80		Target - 100	Max - 120		
COBB BOT - 60	g/m	Min - 20		Target - 40	Max - 60		
MOISTURE	%	Min - 7%		Target - 8%	Max - 9%		
SPLICES	-	Maximum - 2					
BANDS	-	2 Bands					

HADERA TEST LINER 2

code 8200



	UNIT							
NOMINAL BASIS WEIGHT	GSM (+/-4%)	85	90	100*	115	135	150*	165*
SCT - CD	KN/M	1.6	1.7	1.7	1.9	2.2	2.4	2.5
SCT- MINIMUM	KN/M	1.3	1.4	1.4	1.6	1.9	2.1	2.2
BURST	kPA	205	210	230	245	265	275	295
BURST- MINIMUM	kPA	105	160	180	195	215	225	245
COBB TOP - 60	g/m	Min - 80		Target - 100	Max - 120			
COBB BOT - 60	g/m	Min - 20		Target - 40	Max - 60			
MOISTURE	%	Min - 7%		Target - 8%	Max - 9%			
SPLICES	-	Maximum - 2						
BANDS	-	2 Bands						



HADERA WET KRAFT

code 8207



	UNIT					
NOMINAL BASIS WEIGHT	GSM (+/-4%)	110	125	135	150	170
SCT - CD	KN/M	2.2	2.4	2.8	2.9	3.5
SCT- MINIMUM	KN/M	1.9	2.2	2.5	2.8	3.2
BURST	kPA	260	280	295	390	430
BURST- MINIMUM	kPA	210	230	245	340	380
COBB TOP - 60	g/m	Min - 15 Target - 20 Max - 30				
COBB BOT - 60	g/m	Min - 15 Target - 20 Max - 30				
MOISTURE	%	Min - 7% Target - 8% Max - 9%				
SPLICES	-	Maximum - 2				
BANDS	-	2 Bands				

* Minimum amount per order. Please contact us for further details.

HADERA SEMICHEM

code 8134



	UNIT						
Nominal Basis weight	GSM (+/-4%)	100*	110	125	135	150	165*
Sct - cd	KN/M	2.0	2.1	2.4	2.6	2.8	3.0
sct- minimum	KN/M	1.7	1.8	2.1	2.3	2.5	2.7
CMT-0	N	290	330	380	420
CMT- Minimum	N	260	300	350	390
Moisture	%	Min - 7%		Target - 8%		Max - 9%	
Splices	-	Maximum - 2					
Bands	-	2 Bands					

HADERA FLUTING

code 8130



	UNIT								
NOMINAL BASIS WEIGHT	GSM (+/-4%)	85	90	100	110*	115	135	155	165
SCT - CD	KN/M	1.6	1.6	1.8	1.95	2.0	2.2	2.6	2.9
SCT- MINIMUM	KN/M	1.4	1.4	1.6	1.75	1.8	2.0	2.3	2.6
CMT-0	N	180	190	210	240	270	310
CMT- MINIMUM	N	160	170	190	220	250	280
MOISTURE	%	Min - 7%			Target - 8%		Max - 9%		
SPLICES	-	Maximum - 2							
BANDS	-	2 Bands							



HADERA WHITE TOP

code 8220

	UNIT		
NOMINAL BASIS WEIGHT	GSM (+/-4%)	120	140
Burst	kPA	320	360
Burst-Minimum	kPA	270	320
SCT - CD	KN/M	2	2.3
SCT- MINIMUM	KN/M	1.6	1.9
D65 BRIGHTNESS	%	76%	
BRIGHTNESS-Minimum	%	74%	
MOISTURE	%	Min - 7% Target - 8% Max - 9%	
COBB TOP - 60	g/m	Min - 30 Target - 40 Max - 60	
COBB BOT- 60	g/m	Min - 100 Target - 120 Max - 150	
SPLICES	-	Maximum - 2	
BANDS	-	2 Bands	

